Instructions for washing rubber aprons



# Washing Rubber Aprons

Technical information



For all types of Accotex rubber aprons

# OUTSTANDING ADVANTAGES

### Perfect Running Behaviour

Perfect running behavior is characterized by fewer laps, fewer end breaks and fewer unbound fibers.



### Highest Product Reliability

By using high quality, reliable and stable raw materials, the highest possible product reliability is achieved.

### State-of-the-Art Production Facility

Stable compound quality from shipment to shipment due to highest sophisticated mixing technology.

### Outstanding Life Time

Resistance to all common fiber finishes, paints and greases, as well as various climatic conditions over the entire service life.

# Information On Marks And Symbols

### In the operating instructions, the following designations or marks and symbols are used for especially important information:

The work and/or operating steps are marked with a listing arrow. Execute the steps in the indicated order.

The lists are marked with the dash.



### Danger

This is a warning about situations entailing imminent danger, which inevitably result in extremely serious injuries or death, if the indicated instruction is not complied with exactly.



### Warning

Draws attention to a possibly dangerous situation that could result in extremely serious injuries or death, if the indicated instruction is not complied with exactly.



### Attention

This is a warning about situations entailing possible danger, which could result in medium or light injuries, if the indicated instruction is not complied with exactly.



#### Note

This is a warning about situations entailing possible danger, which could result in damage to property, if the indicated instruction is not complied with exactly.



#### Information

This is a note indicating useful information for safe and appropriate handling and use.

Legal notes / Copyright note / Adress This manual must be handed out to persons using the described equipment. Wrong use of the equipment can only be avoided if the manual is always available!

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# **Recommended Washing Of Aprons**

In general, washing rubber aprons is not necessary. However, during use, the rubber aprons come into contact with various fiber materials and can thus be contaminated by various substances.

These contaminants are found either in the processed fibers (e.g. dyes, spin finish, wax or honeydew) or in the spinning environment (e.g. dust, loose fibers). In order to remove such kind of contaminations, a gentle washing of rubber aprons is recommended.



### Needed material

### Hand wash

- Large plastic container with min. 20 liters capacity
- Bleach-free washing powder
- Cotton cloth
- Fan

### Machine wash

- Cotton bag(s)
- Standard washing machine with spin cycle which can be switched off
- Bleach-free washing powder
- Cotton cloth
- Fan



#### Important

Before washing the top and bottom aprons must be removed completely from the drafting system.

# The Washing Procedure

#### Hand wash

#### Steps

- 1. First soak the aprons with hand-hot water (30° C) for about 10 minutes under constant stirring of the aprons within the plastic container. Don't overfill the plastic container.
- 2. Drain the water completely and refill plastic container with a solution out of mild washing powder (it must be bleach free) and and-hot water. The recommended ratio of the washing powder is 1 table spoon powder on 10 liters of hand-hot water.
- 3. Under constant stirring the aprons should soak for about 15 20 minutes within the washing solution.
- 4. Drain the washing solution completely. After that, refill plastic container with pure hand-hot water for rinsing and stir the aprons constantly until they are free of any washing solution, but no longer than 10 minutes.
- 5. Drain the water again, take out all aprons and spread them widely on a clean large piece of cotton cloth. A fan can be used for air movement. Depending on the room climate, the complete drying of the freshly washed aprons can take about 3 4 hours
- 6. When dried store the washed aprons under spinning climate for about 1 2 hours before running the aprons on the machines.

## The Washing Procedure

### Machine wash

#### Steps

1. The aprons should be filled in a large cotton bag. Close the bag and put it into the washing machine chamber. Don't overfill the bag or the washing machine chamber.

- 2. First soak the aprons with hand-hot water (30° C) for about 10 minutes under constant turning of the aprons.
- 3. Drain the water completely.

Refill the washing machine with a solution out of mild washing powder (it must be bleach free) and hand-hot water. The recommended ratio of the washing powder is 1 table spoon powder on 10 liters of hand-hot water.

- 4. Under constant turning the aprons should soak for about 15 20 minutes within the washing solution.
- 5. Drain the washing solution completely from the washing chamber. After that, refill the washing chamber with pure hand-hot water for rinsing and turn the aprons constantly until they are free of any washing solution, but no longer than 10 minutes.
- 6. Drain the water again, take out all aprons and spread them widely on a clean large piece of cotton cloth. A fan can be used for air movement. Depending on the room climate, the complete drying of the freshly washed aprons can take about 3 - 4 hours.
- 7. When dried store the washed aprons under spinning climate for about 1 2 hours before running the aprons on the machines.



#### Important

- -In case the aprons have not been properly cleaned during the first washing cycle,
- repeat the washing process!
- -In case the aprons are not completely free of washing solution, repeat the rinsing process!
- -Keep the aprons away from sunlight during drying!
- -Don't spin the aprons for drying!
- -Don't use a dryer!

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