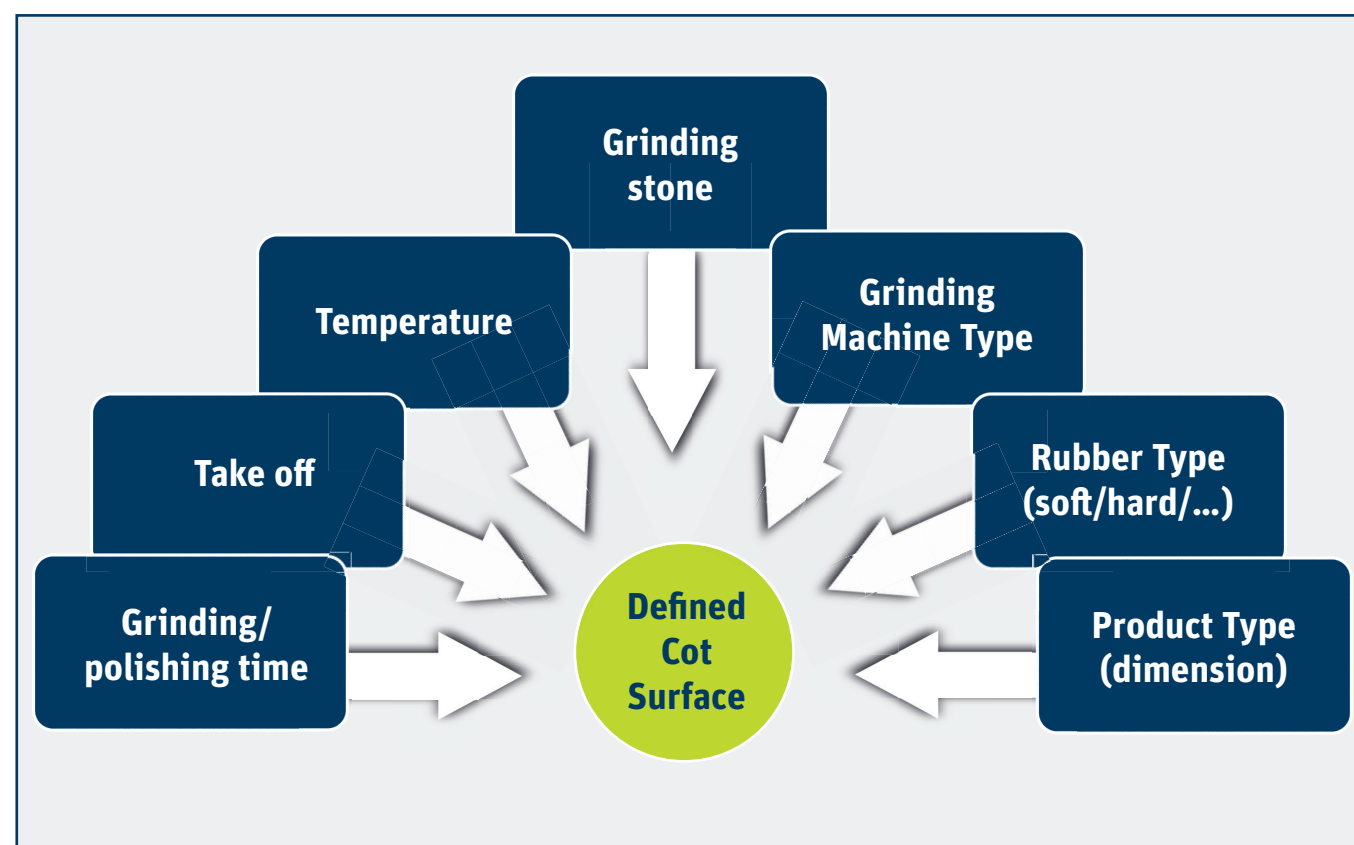
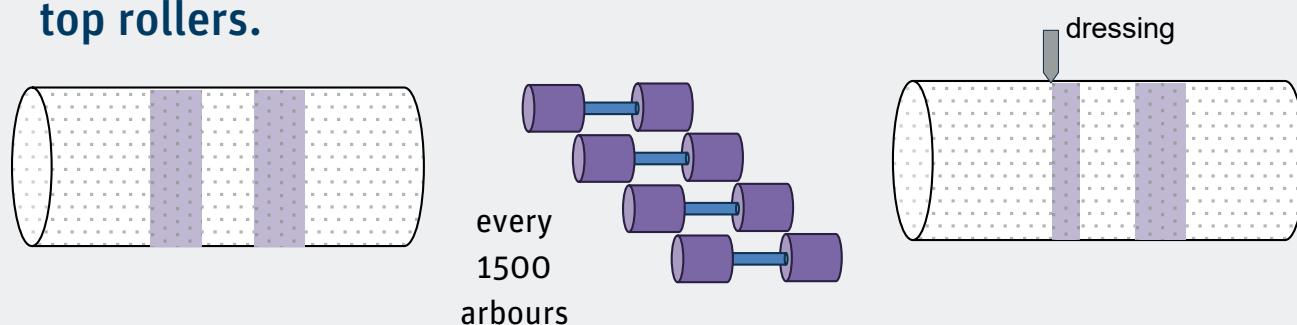


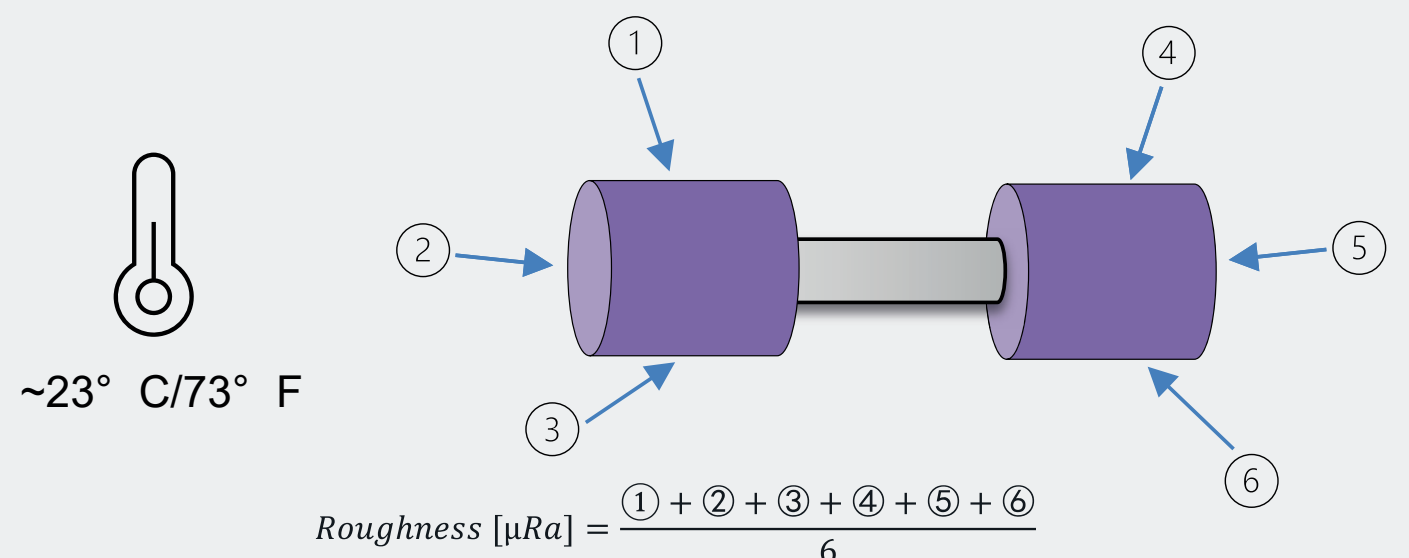
Grinding of Cots



The stone should be dressed with a diamond after every 1500 top rollers.

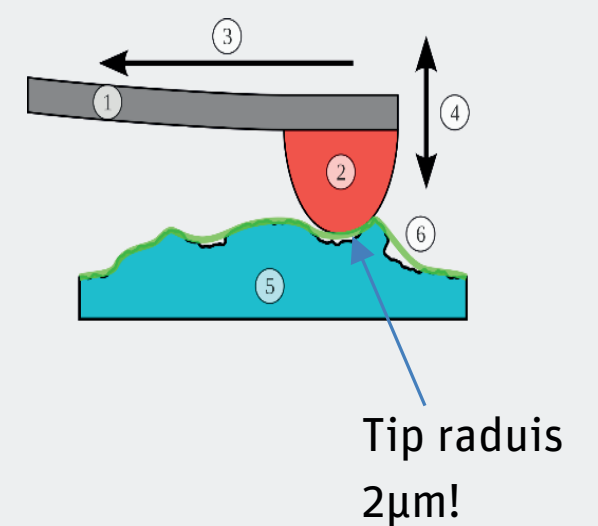


The cot has the correct surface roughness (Ra-value) after grinding

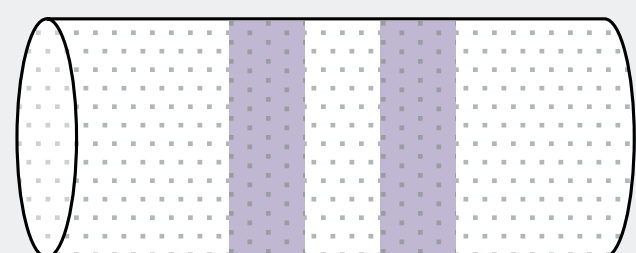


Use a Roughness-tester!

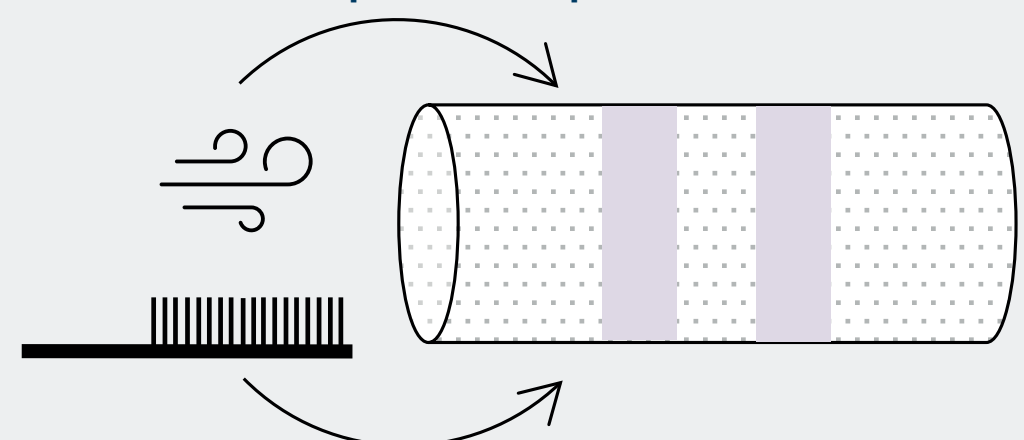
ISO1994
Cut-Off: 3 x 0,8mm or 5 x 0,8mm
Value in Ra



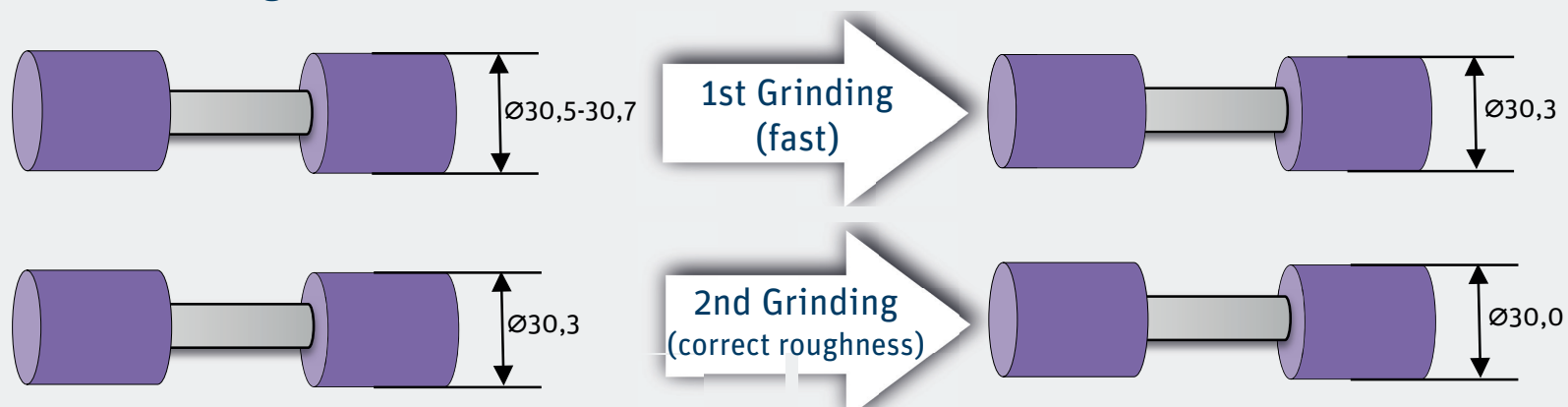
The stone must be cleaned every 15 minutes, using either compressed air or a soft metal brush



Clean up with compressed air or brush

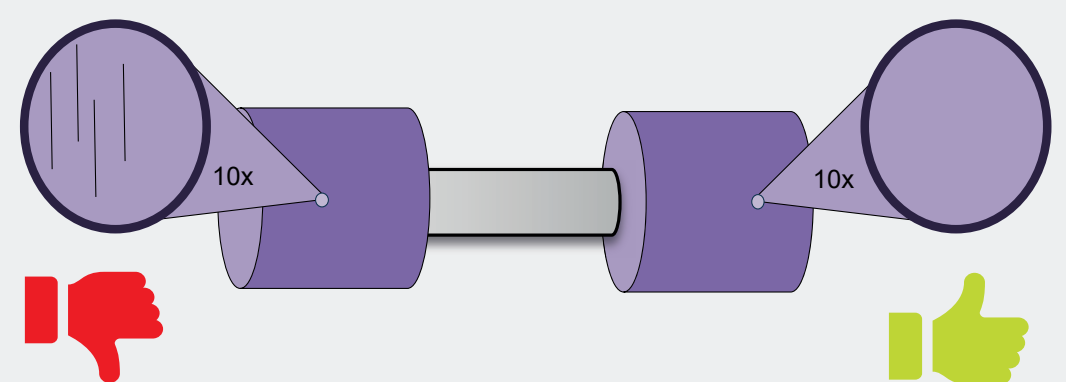


After mounting the new cots have to be buffed all to the same outer diameter.

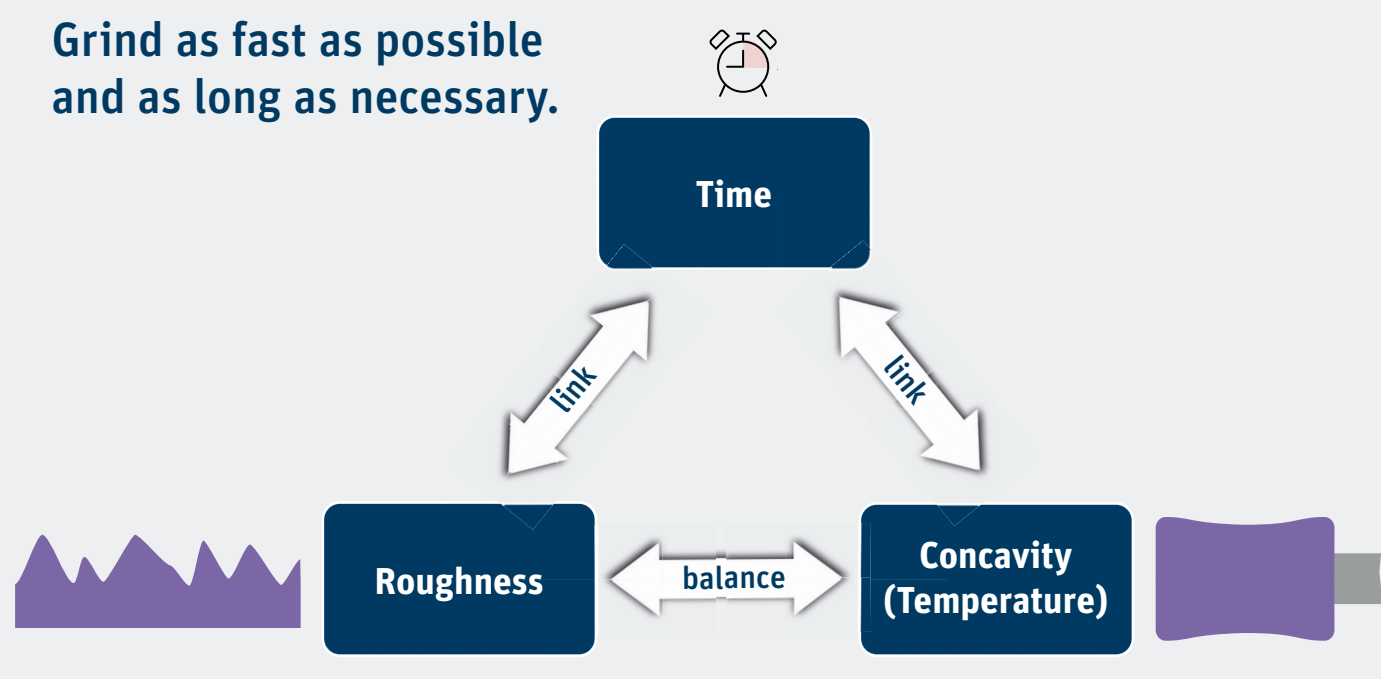


Remove 0,3mm for fresh rubber!

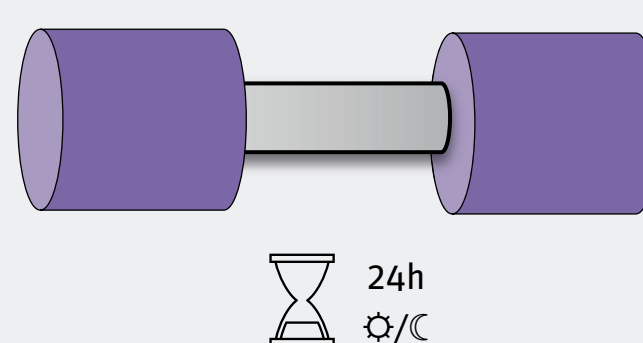
The cot surface after grinding is clean and free of grinding dust and grinder cuts.



Grind as fast as possible and as long as necessary.



The freshly buffed cots should relax for approx. 24h before they will be used.



More information about Grinding

